Introduction

Fastener Identification

Plain fastener

Zinc plated fastener

Coated fastener
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### Fastener Torque Specifications

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## Fastener Torque Specifications

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## Fastener Torque Specifications

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# Fastener Torque Specifications

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*Notes:*
- Grade A or 2 hex head with Grade A or 2 nut
- Grade 5 hex head with Grade 5, F or higher nut
- Torque values are in ft-lbs and Nm.
## Fastener Torque Specifications

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## Fastener Torque Specifications

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## Fastener Torque Specifications

### TORQUE CHART - SAE COATED FLANGE SCREWS MATED WITH PLAIN OR ZINC PLATED THREADS

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**Notes:**
- DRY: Dry thread locker
- LUBED: Lubed thread locker
- Grade A or 2 hex head with Grade A or 2 nut
- Grade 5 hex head with Grade 5, F or higher nut

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*Coria*

**SAE and Metric Fastener Torque Specifications**
## Fastener Torque Specifications

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# Fastener Torque Specifications

## TORQUE CHART - SAE COATED FLANGE SCREWS MATED WITH PLAIN OR ZINC PLATED THREADS

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**Notes:**
- **DRY** indicates the torque values for dry conditions.
- **THREAD LOCKER** includes the torque values for thread locker applications.
- **LUBED** denotes the torque values for lubricated conditions.
### Fastener Torque Specifications

#### TORQUE CHART - METRIC COATED HEX HEAD AND SOCKET HEAD CAP SCREWS

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**SAE and Metric Fastener Torque Specifications**
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